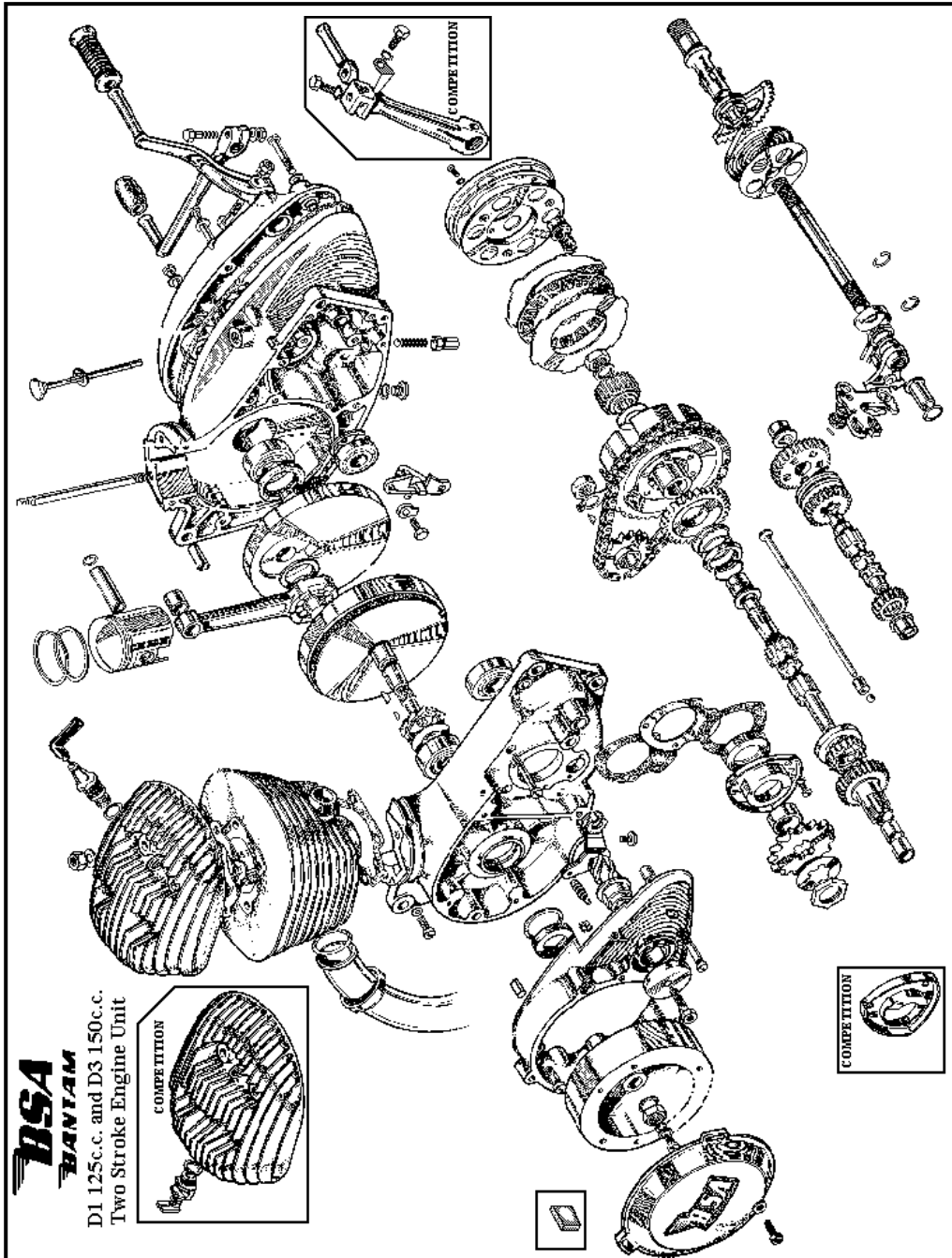


BSA SERVICE SHEET No. 501

Revised June, 1959.

'D' Group Engine and Gearbox (Exploded View)



NOTE:- On D1 Engines after 1954, and all D3 Engines, the outside crankshaft Oil Seal is placed next to the flywheel instead of between the two bearings.